## IN THE CLAIMS

Please amend the claims as follows:

Claim 1 (Original): An ink jet process ink comprising

- a) at least one colorant in particulate form,
- b) at least one organic solvent having a boiling point of at least 247°C, measured at atmospheric pressure, and
  - c) water,

and less than 0.25% by weight of organic solvents having a boiling point below 247°C, measured at atmospheric pressure.

Claim 2 (Currently Amended): The ink for the ink jet process ink according to claim 1 wherein all organic solvents b) have a boiling point of at least 250°C, measured at atmospheric pressure.

Claim 3 (Currently Amended): The ink-for the ink jet process ink according to claim 1, or 2 wherein all organic solvents b) have a decomposition point of at least 200°C.

Claim 4 (Currently Amended): The ink for the ink jet process ink according to any of claims 1 to 3 claim 1 which comprises at least 30% by weight of water c).

Claim 5 (Currently Amended): The ink for the ink jet process ink according to any of claims 1 to 4 claim 1 which comprises less than 500 ppm of free heavy metal ions.

Claim 6 (Currently Amended): A process for printing a substrate by the <u>an</u> ink jet process using an <u>the</u> ink jet process ink according to <del>one or more of claims 1 to 5claim 1</del>.

Claim 7 (Original): The process according to claim 6 wherein the substrate is a textile substrate.

Claim 8 (Currently Amended): A printed substrate obtainable obtained according to the process of claim 6 or 7.